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K6A 1K7
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RBW6705G04131-3G
Job Sheet 199507



Part No: RBW6705G04131-3G

Job Qty: 2 pcs

Part Name: Rigging Pin Assembly No.5



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/27/19

Job Tracking No:

Due Date: 9/13/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW6705G04131-3G Rev B IPP Rev A 17.11.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	2 pcs	9/13/19		0.00	0.50	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
120	QC 5	2 pcs	9/13/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
130	Packaging 3-1 - Stock - B4B	2 pcs	9/13/19		0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		

GD 19-10 04

DAS
61
9-89

				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA				2 pcs	9/13/19
				0.00	0.00
				QC 21 - SA - 21	DA:
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-89

6+099

10

OCT 04 2019

Part Op 110 - (Small Fab) - Assemble as per DWG, Sheet 1
 Descriptions: 120 - (QC5- Inspect part completeness to step on W/O) Black ink stamp T/N on flag to fit as per DWG.
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
3896T31	Ferule 1/16 X 3/8" - Aluminum	4 Ea (2 ea)	110-Small Fab - 1	5215202
94505A533	Rigging Pin Assembly, No. 5, Ø1/4" x 2" 56	2 Ea (1 ea)	110-Small Fab - 1	5216724.
CL-2-C	Lanyard Wire	2.6600 ft (1.33 ea)	110-Small Fab - 1	5192012.
NAS1756-12	Remove Before Flight	2 Ea (1 ea)	110-Small Fab - 1	5200859

Job Allocations

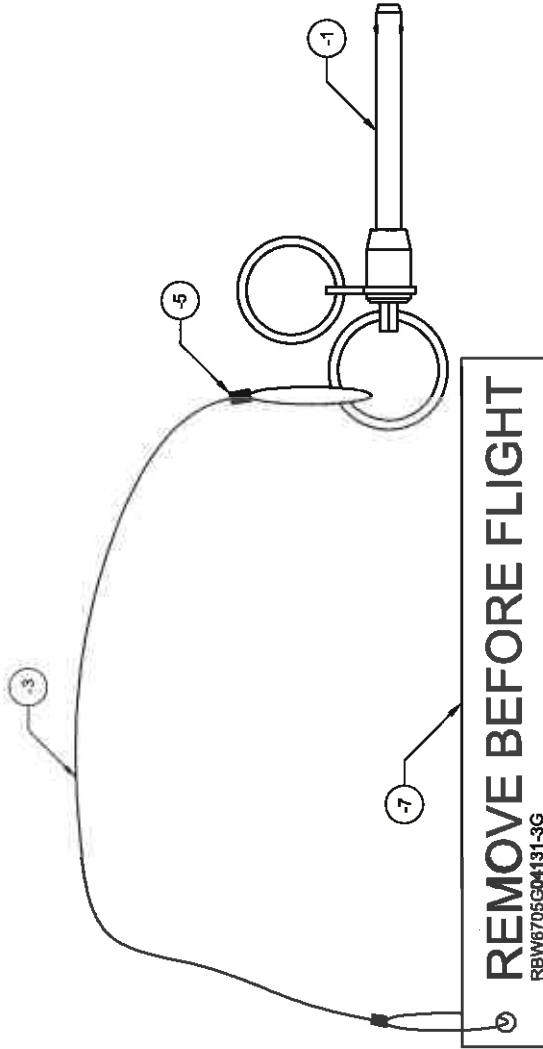
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	3896T31	4	736	0
	94505A533	2	3	0
	CL-2-C	3	1,151	0
	NAS1756-12	2	350	0

Part Specifications

Specifications could not be found.

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL APPROVED
A	ADDED NOTE 2.	8/29/12	RUC SE
B	CORRECTED BOM QUANTITIES. CH'D -1 P/N FROM RED #DAHS-030 TO MCMASTER-CARR #94505A533.	2/13/13	BIM RW



NOTES

1. ALSO PART OF KIT RBW6705G00131-3G.

TITLE	
RED BARN MACHINE	
RIGGING PIN ASSY. N° 5	
DWG NO.	RBW6705G04131-3G
REV	B
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DIMENSIONS	
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XX ± .01	
XX ± .1	
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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

DISPOSITION		DEPARTMENT/PROCESS																																																													
Job: _____	Rework ☐ Scrap ☐ Use-as-is ☐	Skid-tube ☐ Machining ☐ Large Fab ☐	Cross tube ☐ Small Fab ☐ Finishing ☐	Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐	Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐																																																										
Date: _____	Sequence #: _____	QTY Affected: _____		MRB (QS1042) _____																																																											
Description Work Order Deviation		Disposition																																																													
Root Cause <table border="1"><tr><td>Operator</td><td>☐</td></tr><tr><td>Manufacturing Process</td><td>☐</td></tr><tr><td>Equip/Tooling</td><td>☐</td></tr><tr><td>Handling/Preservation</td><td>☐</td></tr><tr><td>Material</td><td>☐</td></tr><tr><td>Product Improvement</td><td>☐</td></tr><tr><td>Process Improvement</td><td>☐</td></tr><tr><td>Human Factors</td><td>☐</td></tr></table>		Operator	☐	Manufacturing Process	☐	Equip/Tooling	☐	Handling/Preservation	☐	Material	☐	Product Improvement	☐	Process Improvement	☐	Human Factors	☐	FAULT CATEGORY <table border="1"><tr><td>Contamination</td><td>☐</td><td>Power Loss/Surge</td><td>☐</td><td>Positioned Wrong</td><td>☐</td></tr><tr><td>Misaligned/off center</td><td>☐</td><td>Folio/Program</td><td>☐</td><td>Outside Tolerance</td><td>☐</td></tr><tr><td>BOM/Route</td><td>☐</td><td>Grain Direction</td><td>☐</td><td>Drawing</td><td>☐</td></tr><tr><td>Broken/Damage/Defect</td><td>☐</td><td>Weld</td><td>☐</td><td>Finish</td><td>☐</td></tr><tr><td>Incomplete/Unclear Instructions</td><td>☐</td><td>Wrong Stock Pulled</td><td>☐</td><td>Part Lost/Missing</td><td>☐</td></tr><tr><td>Drill Holes</td><td>☐</td><td>Out of Sequence</td><td>☐</td><td>Misread</td><td>☐</td></tr><tr><td>Fit/Function</td><td>☐</td><td>Off-set/Set-up</td><td>☐</td><td></td><td></td></tr></table>				Contamination	☐	Power Loss/Surge	☐	Positioned Wrong	☐	Misaligned/off center	☐	Folio/Program	☐	Outside Tolerance	☐	BOM/Route	☐	Grain Direction	☐	Drawing	☐	Broken/Damage/Defect	☐	Weld	☐	Finish	☐	Incomplete/Unclear Instructions	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐	Drill Holes	☐	Out of Sequence	☐	Misread	☐	Fit/Function	☐	Off-set/Set-up	☐		
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Fit/Function	☐	Off-set/Set-up	☐																																																												
Other/Details: _____																																																															
Completed By		Lead hand / Supervisor																																																													
		QC / QA Coordinator																																																													